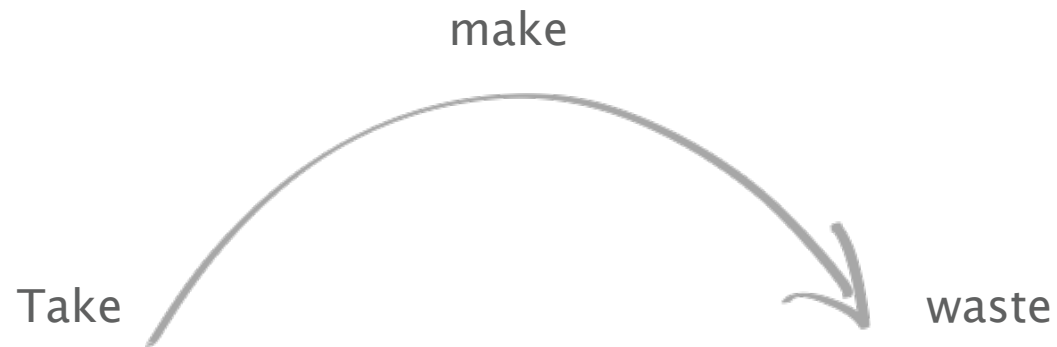


Cradle to Cradle



The production- and building concept
for the 21st century

Our current Cradle to Grave 'Production Model'



Phosphorus

20-50 years

- estimated remaining phosphate reserves

Mined Phosphate Rock

- contaminated with heavy metals e.g. Cadmium and Uranium
- Phosphate contained in mined rock: often at lower levels than incinerated sewage sludge (also in the Netherlands)



Copper runs out before oil

RESERVES LEFT

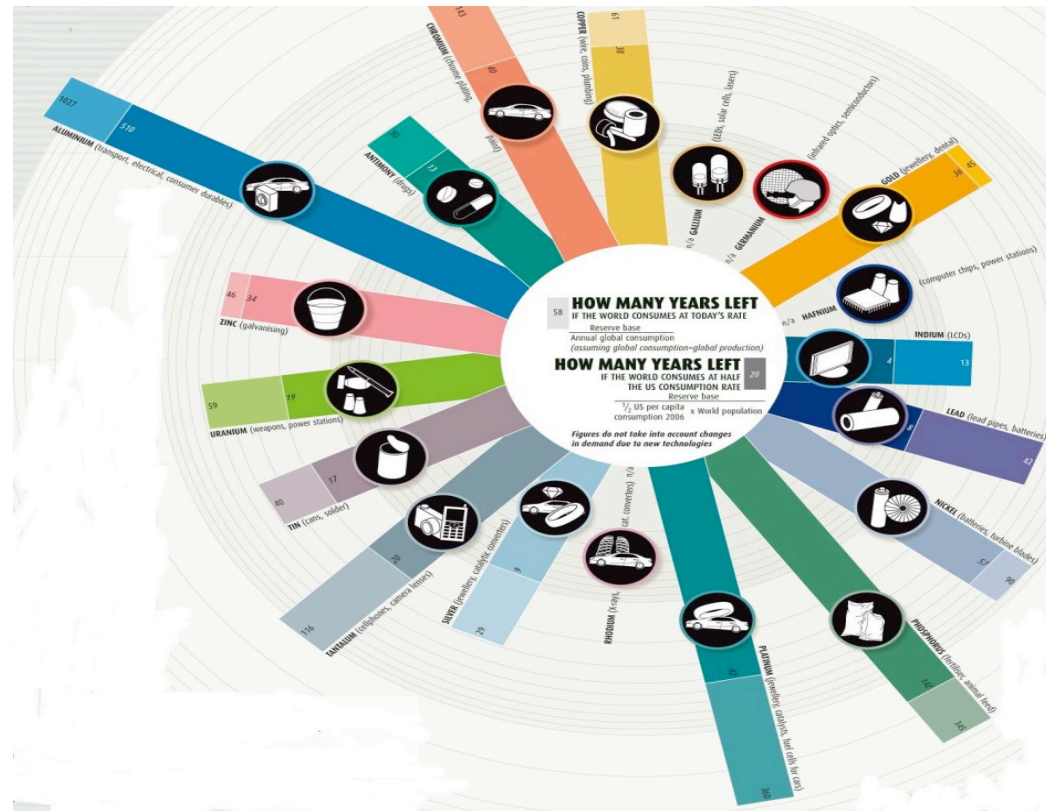
- for about 50 years
- 28% of copper extracted by humanity until now considered definitively lost

RE-CYCLING/ RE-USE

- Only 25% of copper recycled 20 years after production
- Decreasing tendency



Materials disappear



Outcome of our Cradle to Grave 'production concept'



40% af energy consumption
Indoor air 3-8 worse than
outside air

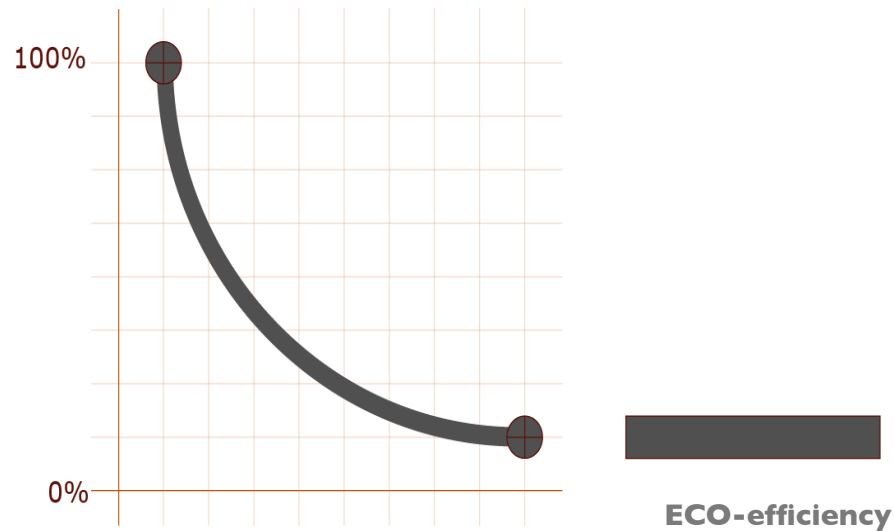


Toxic chemicals and heavy metals all around us



over 40% of our children have allergies

‘Cradle to Grave’ : Target is 0



Reduce, avoid, minimize, prevent

Is the purpose of being here to do less bad?

Instead of Regulating the Past



Organize the Future

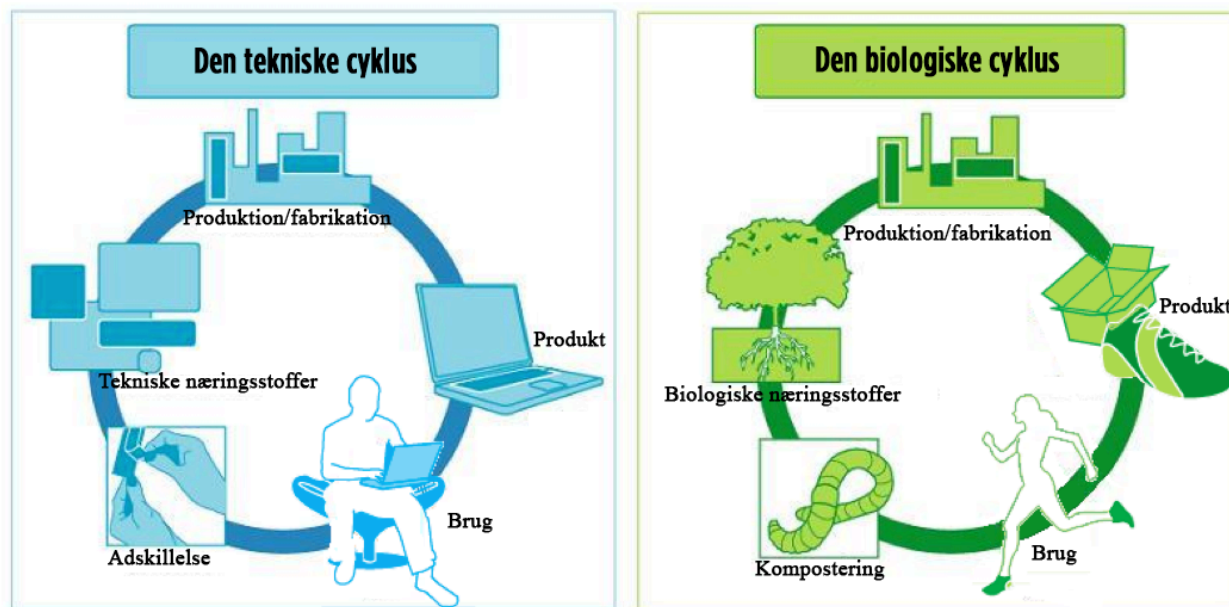


CRADLE TO CRADLE

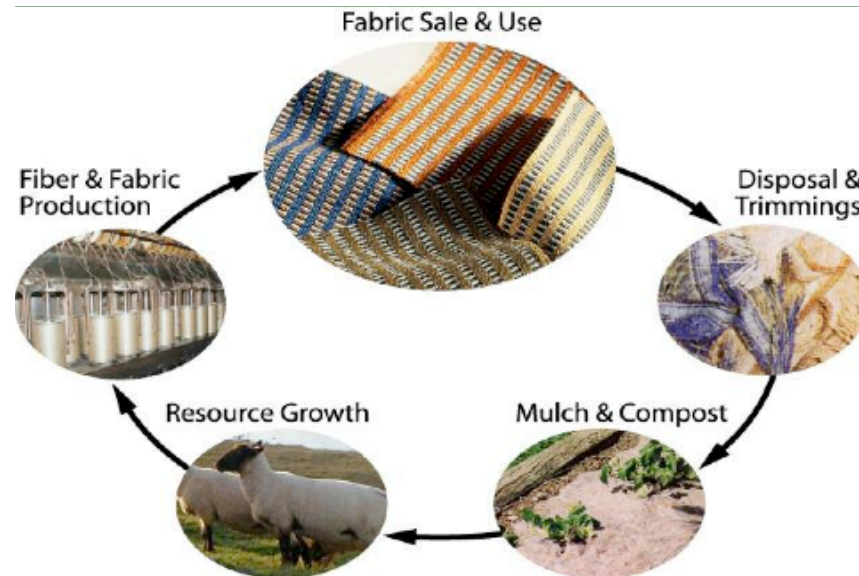
- **WASTE EQUALS FOOD**
(nutrients=nutrients)
- **USE CURRENT SOLAR INCOME**
- **ACTIVELY SUPPORT DIVERSITY**



The technical and biological metabolism



Biological cycle



Climatex life cycle

Nike Considered



(Many hundred products assessed and developed by EPEA over the past 25 years)



Maersk container ships going Cradle to Cradle

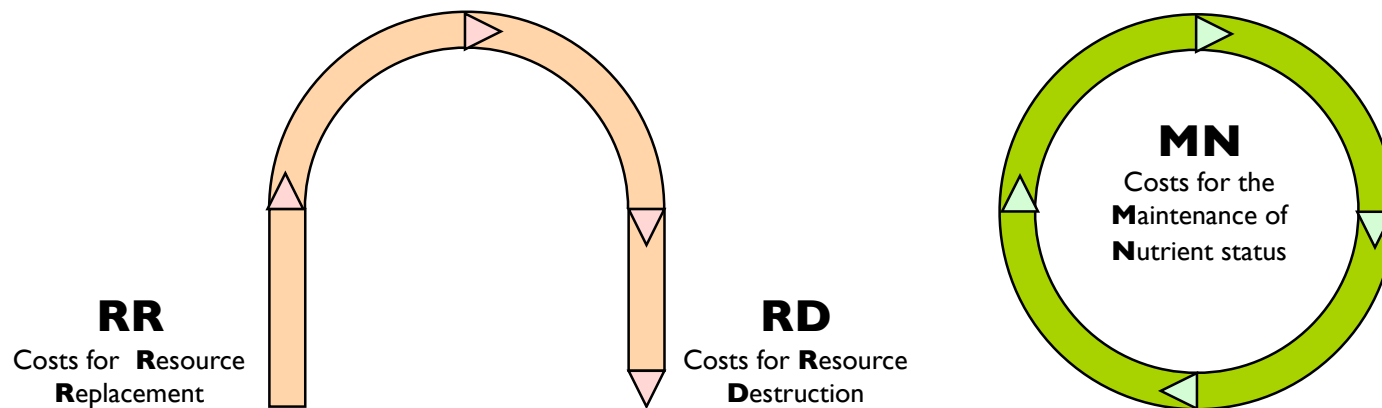


Link til Mærsk video: <http://www.youtube.com/watch?v=Axs4MT8QCcg>

Vugge til Vugge Danmark

CRADLE TO CRADLE APPROACH TO COST STRUCTURES

COMPETITION OF STRATEGIES



Research for / Design of the situation $MN < RR + RD$

Energy savings by recycling

- Production based on rawmaterials from recycling uses much less energy than production based on virgin materials. The amounts of energy we save from recycling are:
 - Steel 74%
 - Aluminium 95%
 - Copper 85%
 - Lead 65%
 - Paper 64%
 - Plastic 80%

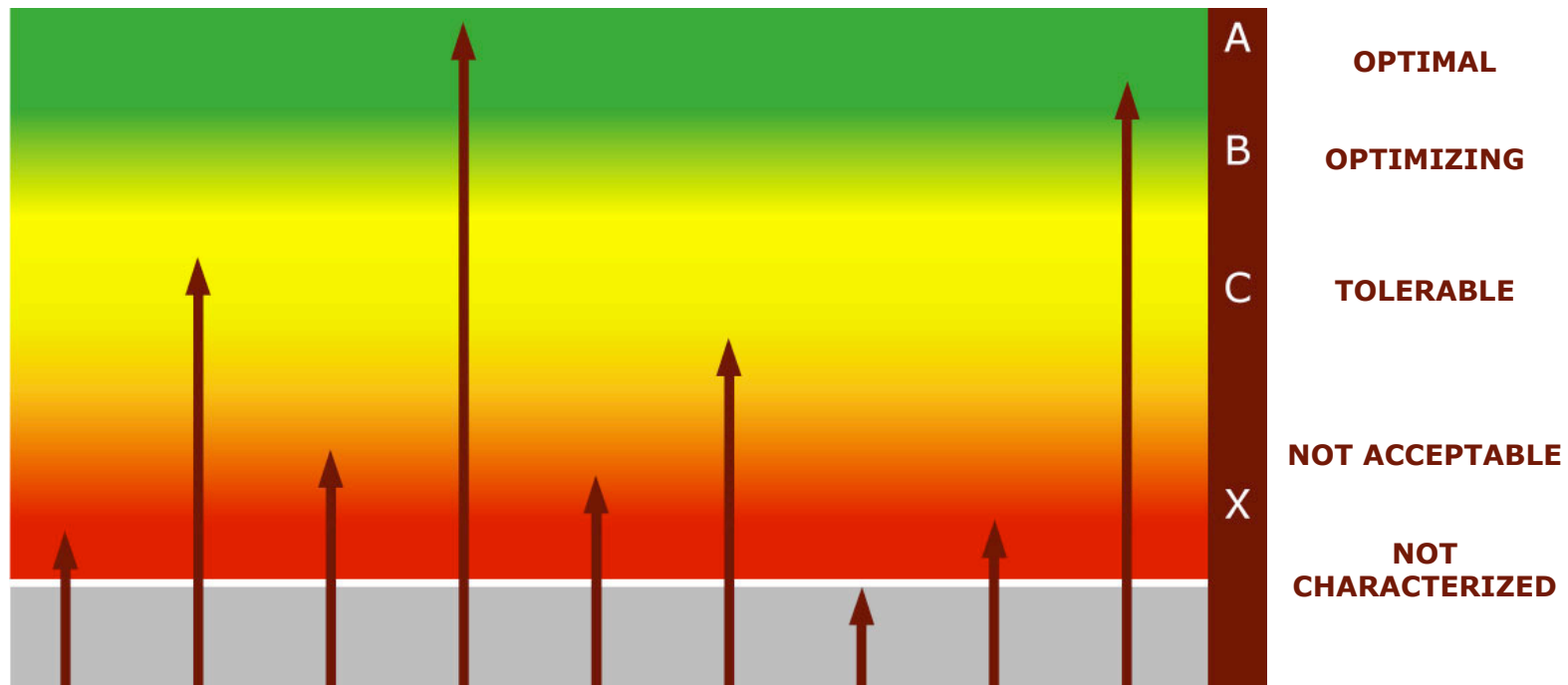
Source: **Bureau of International Recycling**



Vugge til Vugge Danmark

IDENTIFY THE BEST: ABC-X CATEGORIZATION

Cradle to Cradle is based on an advanced scientific methodology developed by EPEA and MBDC



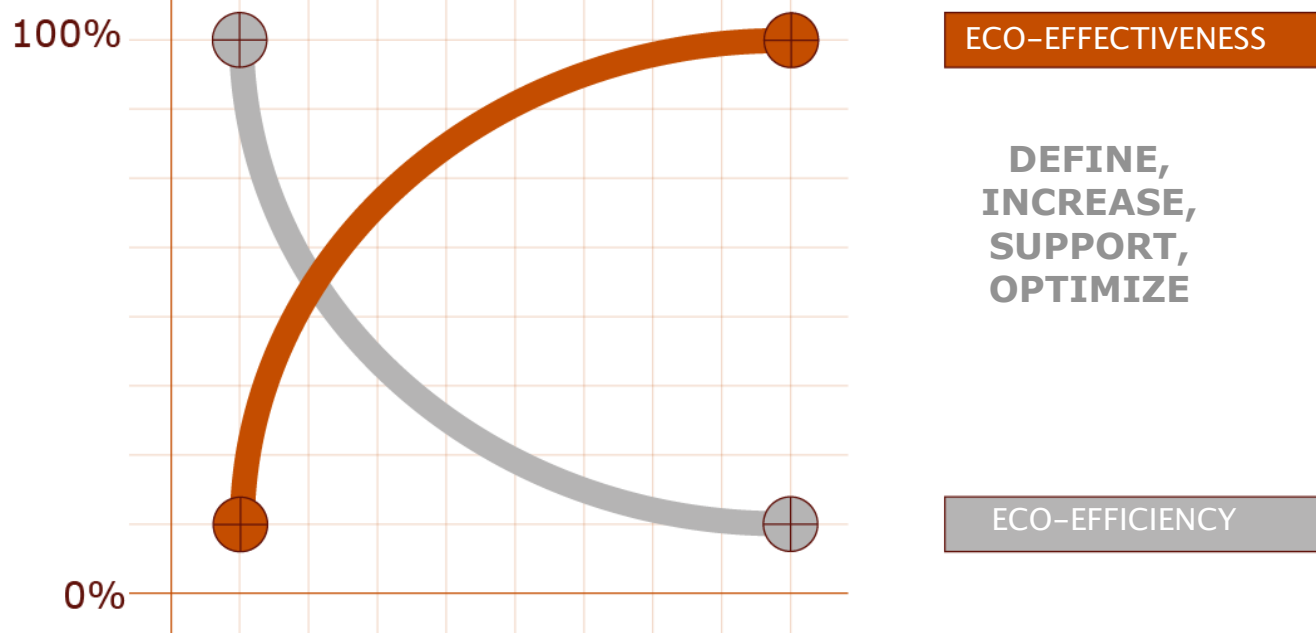
Product assessment by EPEA for a client- Example 2

A) Material Identification								B) Toxicity													Toxicological Screening Summary										
Ingredient	Function	Trade name	Supplier	Content (%)	CAS #	Elemental Composition	EPEA ID	Health Hazards								Ecotoxicity and Environmental Fate															
								Acute toxicity	Delayed toxicity	Sensitization potential	Skin penetration potential	Irritation potential	Carcinogenicity	Mutagenicity	Developmental toxicity	Reproductive toxicity	Degradation	Bioaccumulation potential	Aquatic toxicity	Bacteria toxicity											
Monomers	Base						107652																	Sol bio and env hydromech							
	M						3111																					Rp acul imp unres Pre			
	M						3233																								
Components	Rein						76339																								
	in						76339																							Can dep fibr	
	S						?																								Us
Components	Hea						-																								
	in						65410																								Not det hys aqu
	in						65406																								Ma 1:8 ep
												296																			Not env ins ma For aqu

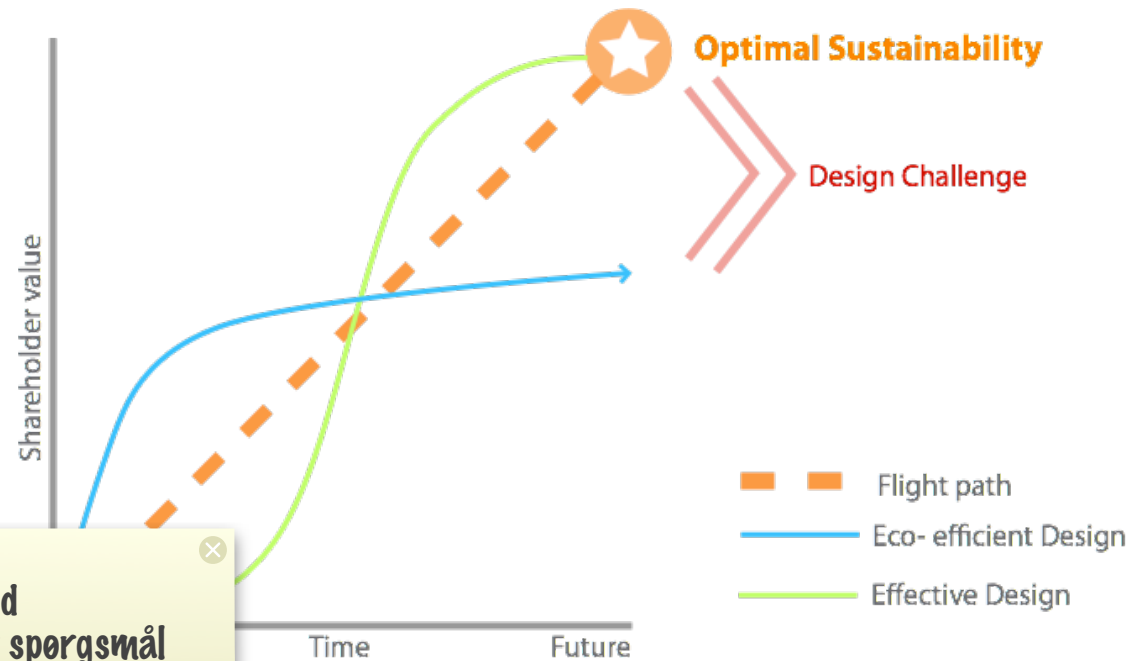
CRADLE TO CRADLE : THE GOAL IS QUALITY

When the product is properly assessed down to 100 PPM we have taken the first step towards a positive agenda. The goal is better business where we ensure healthy material streams for future production and generations.

Cradle to Cradle implementation does not happen over the night - it is a process that happens in a partnership with the client and what makes sense business wise.



Design challenge



Det samme med bygninger - et spørgsmål om at reducere os til bæredygtighed. Nedsætte energien, færre materialer, reducere vandforbrug, energiforbrug



Når vi arbejder med bygninger arbejder vi med de sm principper, men det er bare mere kompliceret.

C2C in buildings

Is it a biological or technical nutrient?

Are the materials recyclable or compostable?

Can it be taken apart?

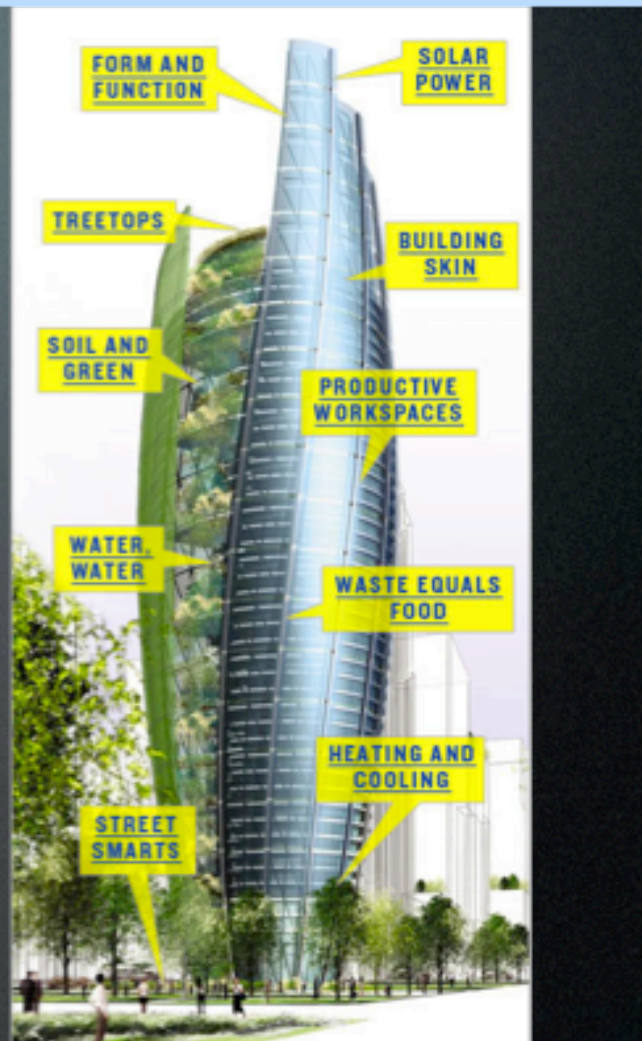
Does your energy come from renewable energy sources?

Is the water cleaner when it comes out of your building than when it came in?

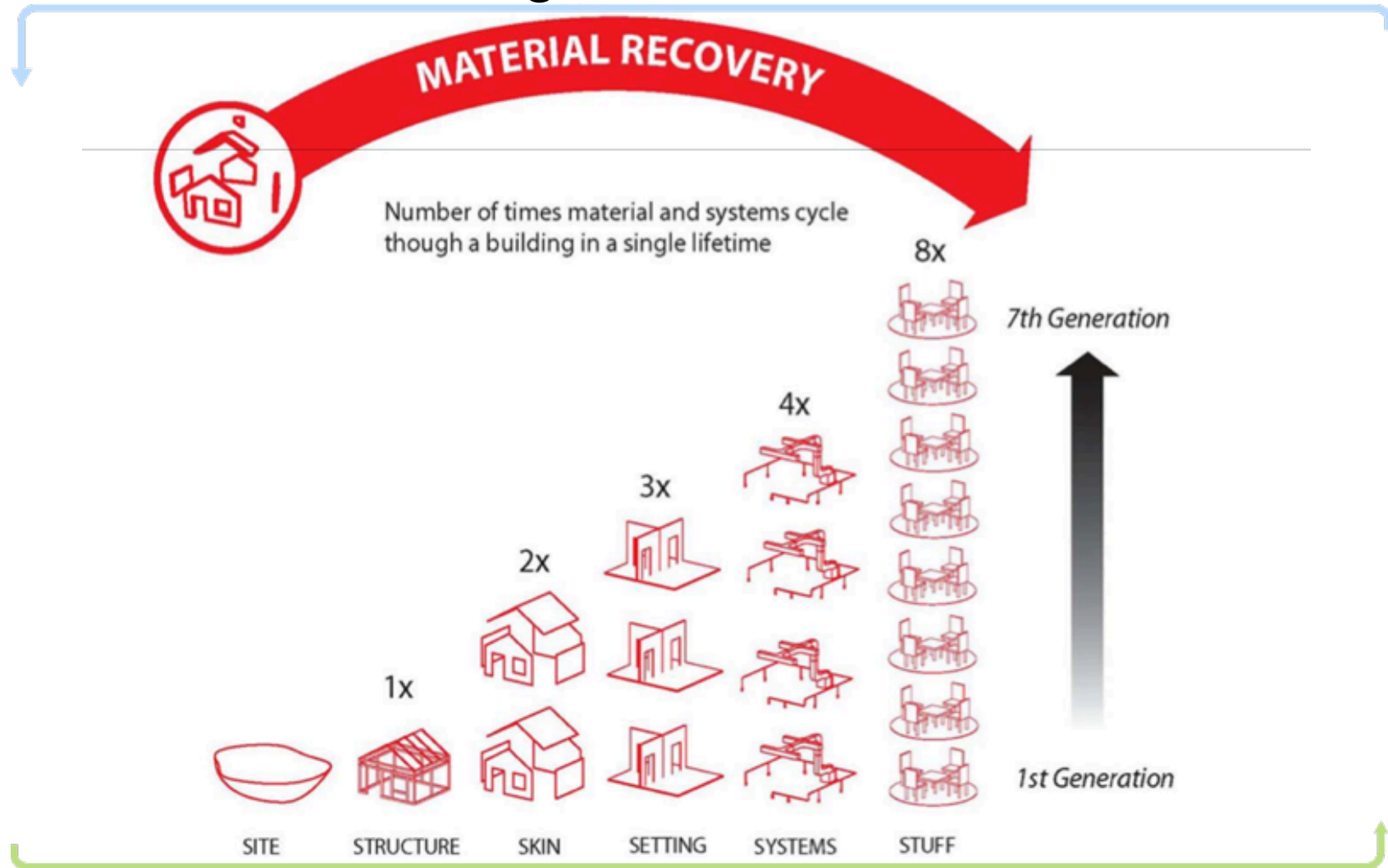
Are you practicing social responsibility?

Tower of tomorrow

- ✦ A Cradle to Cradle building is a living building functioning like a tree
- ✦ A building that makes oxygen, distills water, produces energy, changes with the seasons – and is beautiful!



A building is a material bank



Dutch waste company + furniture producers - new concept

Vugge til Vugge Danmark

BIONORICA AG- PRODUCERER URTEMEDICIN – NYT HOVEDKONTOR

HEIDELBERGCEMENT

DESSO
The Floor is Yours

backhausen
interior textiles



SCHÜCO

Xero flor®

ahrend



Titanium Oxide - NOX to nitrate, solar cells instead of roof tiles, windows leased, C2C interior, green walls

UCSF Medical Center at Mission Bay, San Francisco, California



Vugge til Vugge Danmark

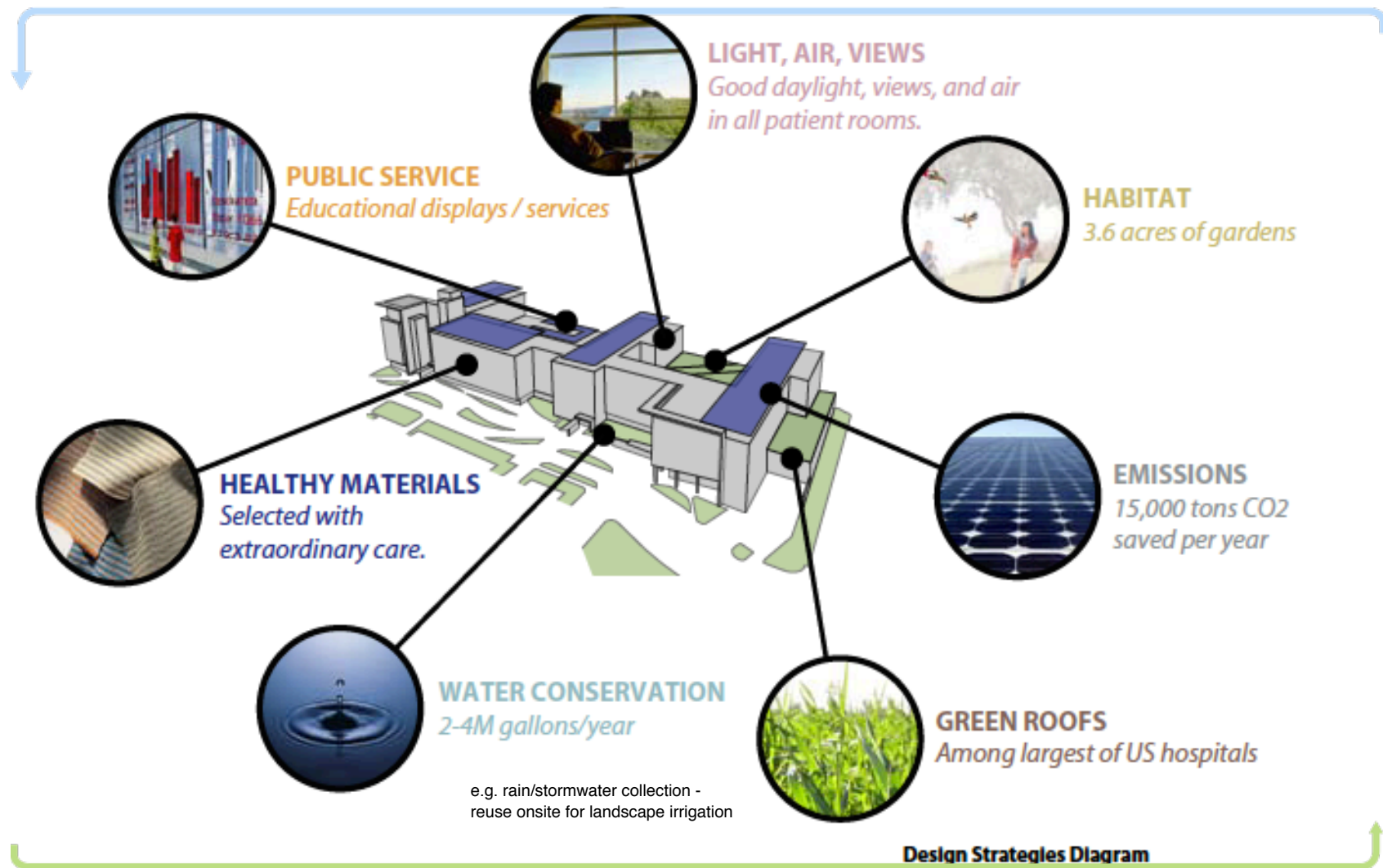
William McDonough & Partners working on the project

Latest research in evidence-based design combined
with the leading edge of sustainability practices



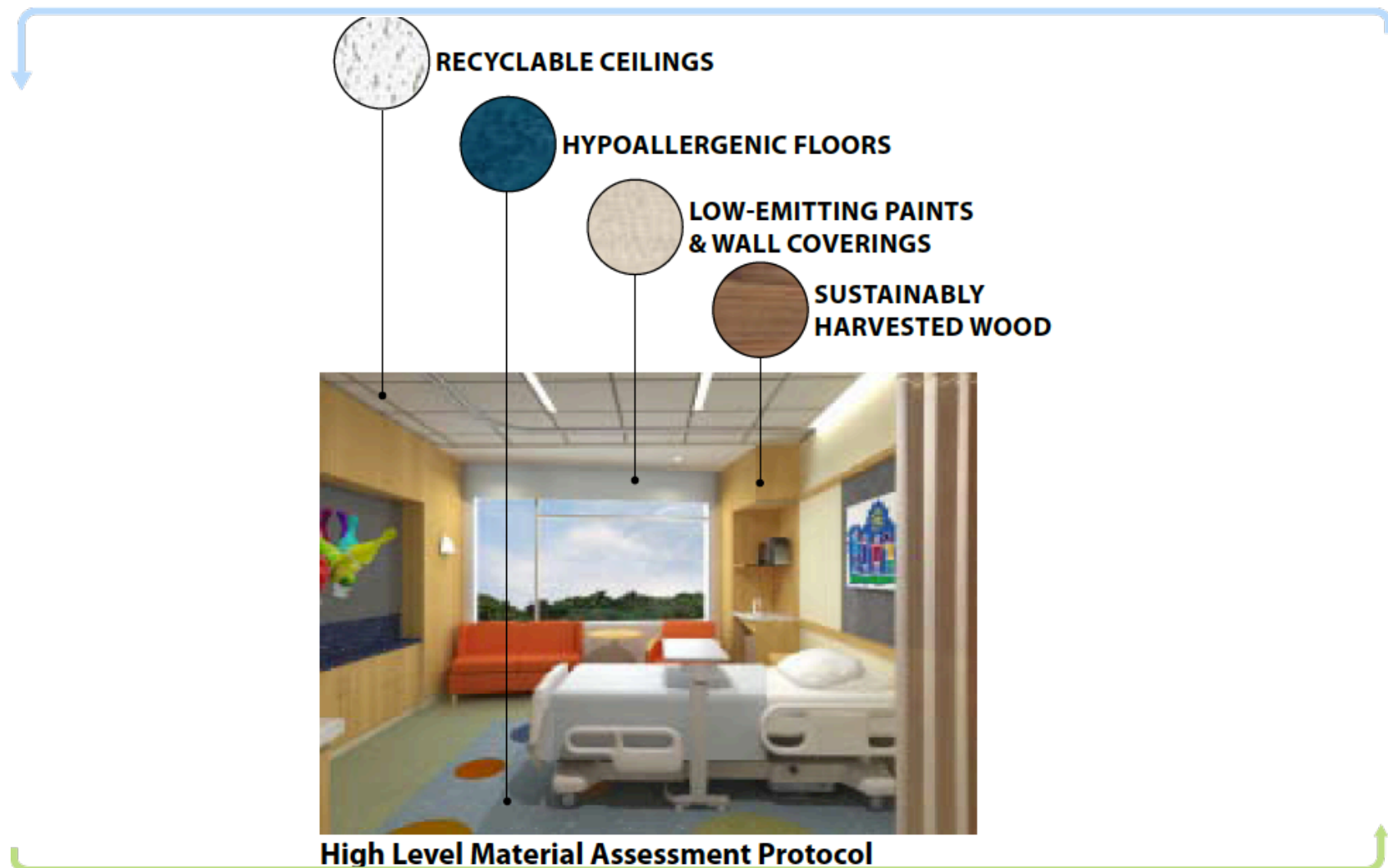
Access to light and nature from all rooms *Vugge til Vugge Danmark*

William McDonough & Partners working on the project



Vugge til Vugge Danmark

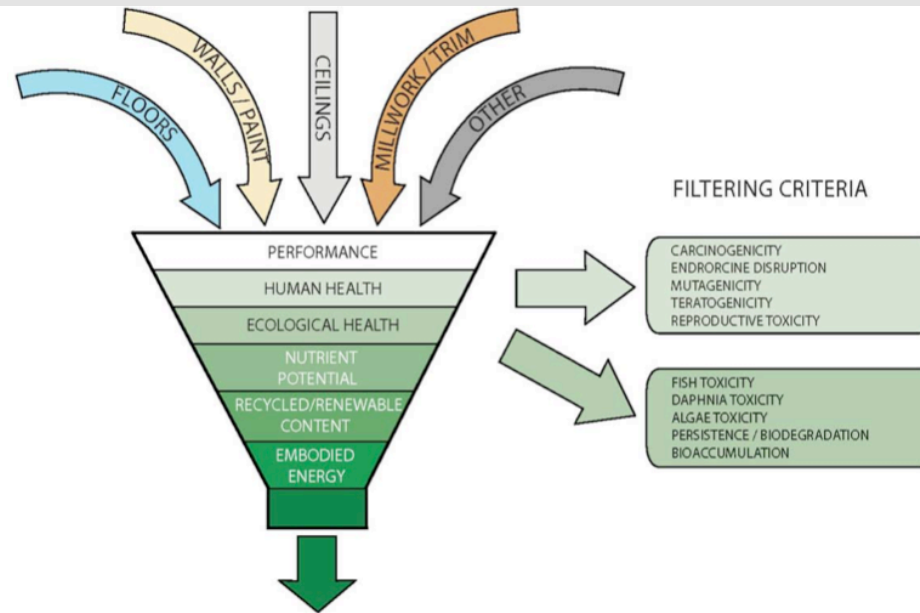
William McDonough & Partners working on the project



Vugge til Vugge Danmark

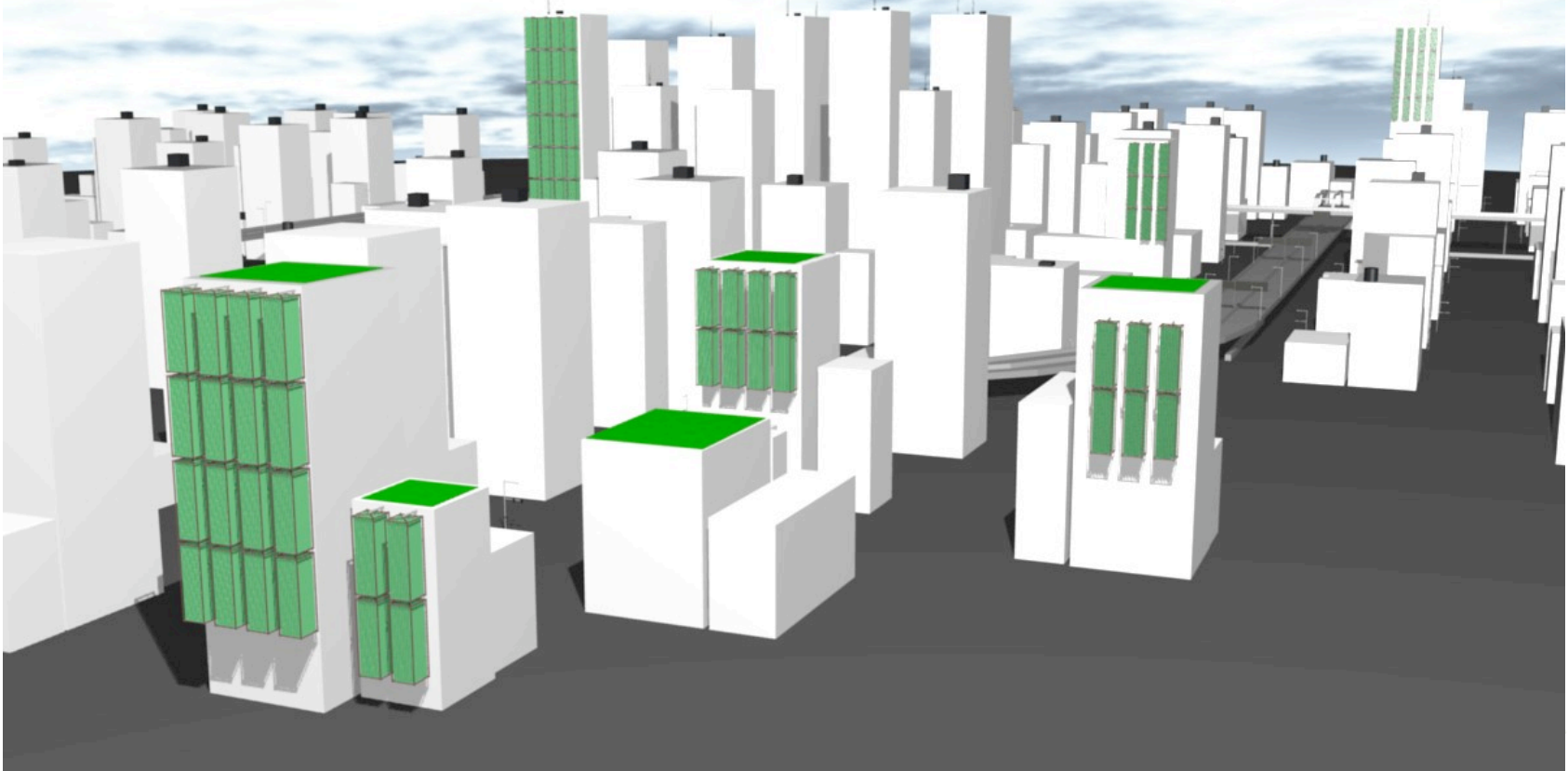
William McDonough & Partners working on the project

Available materials



Acceptable materials (<10%)

Wastewater, CO₂ - algae can be used for making energy via biogas
The rest can be crystallized out as phosphorus, magnesium, nitrate



City alge farms

Concept developed by Ecoduna

Vugge til Vugge Danmark



Alges can clean hospital waste water
Concept developed by Ecoduna

Vugge til Vugge Danmark

Increase biodiversity, clean water and air
Ford Motor Company



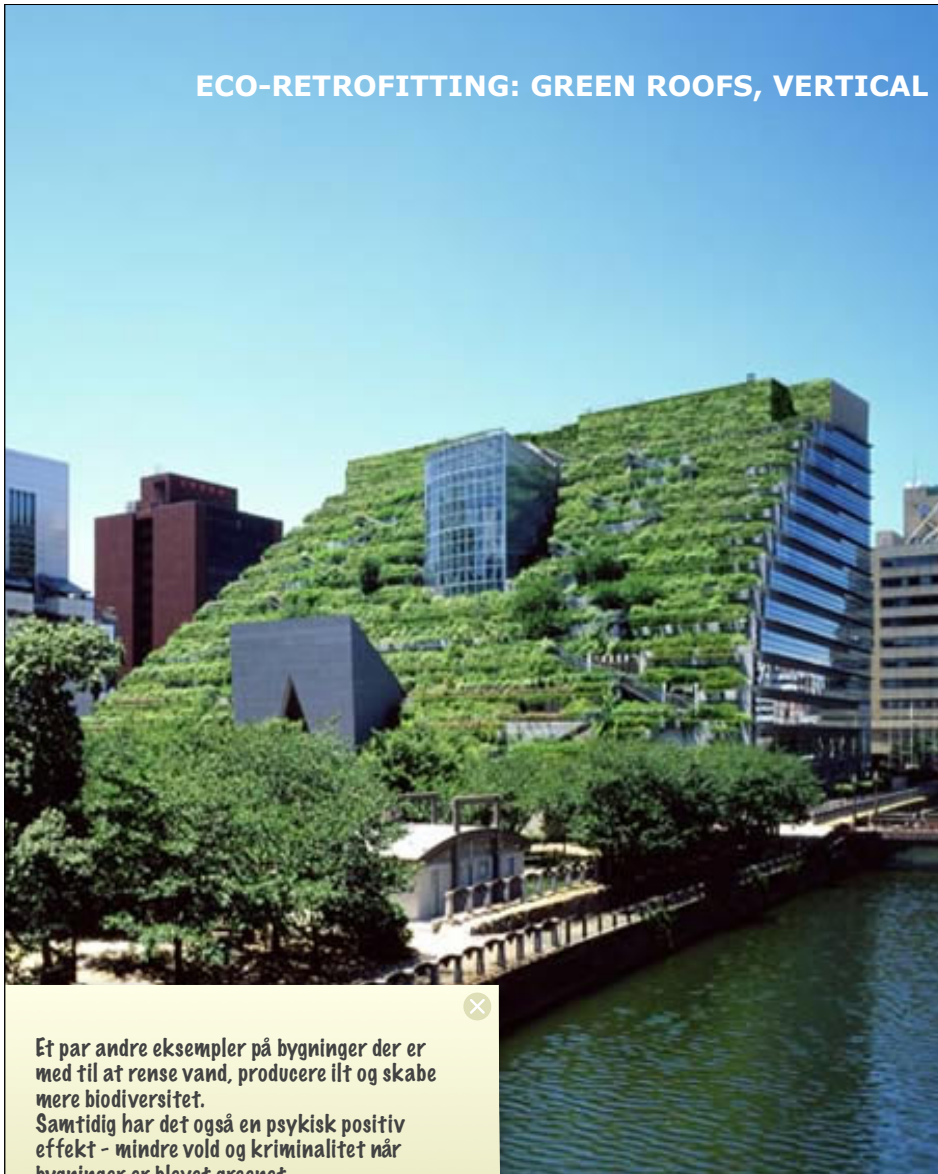


PORTION OF THE 20 YEAR PLAN IMPLEMENTED BY 2003



Vugge til Vugge Danmark

ECO-RETROFITTING: GREEN ROOFS, VERTICAL GARDENS ...



Et par andre eksempler på bygninger der er med til at rense vand, producere ilt og skabe mere biodiversitet. Samtidig har det også en psykisk positiv effekt - mindre vold og kriminalitet når bygninger er blevet greenet.

, Japan <http://www.metaefficient.com/images/>



Musée du quai Branly, Paris

<http://www.thegrowspot.com/know/15/vertical-gardens-living-walls-53838.html>

<http://www.thegrowspot.com/know/15/vertical-gardens-living-walls-53838.html>

Anvendelse

Vertikale plantevægge



GrowTek – vejen til en grønnere verden



Vugge til Vugge Danmark

ENKA[®]–MOSS:

Moss that absorbs fine particulate matter and converts it into phytomass without residues.
Can also be used on buildings.



omsætter skadelige SOX og NOX
partikler



Vugge til Vugge Danmark

BB Lightconcepts



- LED lighting made fully recyclable and you can lease it, because they want the materials back.

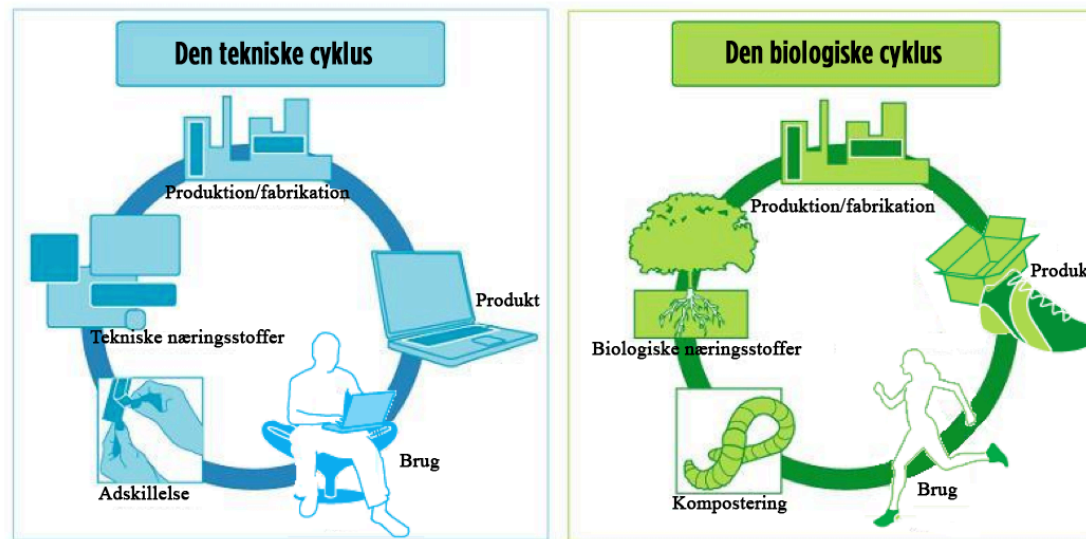


How can a building be good?



Realdania funded project on developing
Cradle to Cradle building manual
exemplified through Green Solution House
and COWI pavillon

Thank you!



Contact: mfluri@vuggetilvugge.dk
Web: www.vuggetilvugge.dk